

2.5L TORQUE SPECIFICATIONS

Components	English	Metric
A/C compressor bracket-to-engine		
1997-99	25 ft. lbs.	34 Nm
2000	35 ft. lbs.	47 Nm
A/C compressor mounting bolts	20 ft. lbs.	27 Nm
Alternator		
Mounting bolts	42 ft. lbs.	57 Nm
Mounting bracket-to-engine	35 ft. lbs.	47 Nm
Block heater nut	16 in. lbs.	1.8 Nm
Camshaft sprocket bolt	80 ft. lbs.	108 Nm
Clutch cover-to-flywheel bolts	23 ft. lbs.	31 Nm
Connecting rod nuts	33 ft. lbs.	45 Nm
Cylinder block drain plugs	30 ft. lbs.	41 Nm
Cylinder head bolts**		
Nos. 1-6	110 ft. lbs.	149 Nm
No. 7	100 ft. lbs.	135 Nm
Cylinder head cover	115 inch. lbs.	13 Nm
Distributor clamp bolt	204 inch lbs.	23 Nm
Engine shock damper stud nuts	17 ft. lbs.	23 Nm
Engine mounts - front		
Insulator bracket bolts	60 ft. lbs.	81 Nm
Insulator bracket nuts	35 ft. lbs.	47 Nm
Insulator thru-bolt	60 ft. lbs.	81 Nm
Engine mounts - rear		
Support cushion/crossmember nuts	192 inch. lbs.	22 Nm
Support cushion/bracket nuts	34 ft. lbs.	46 Nm
Transmission support bracket bolts	32 ft. lbs.	43 Nm
Transmission support bracket/cushion bolt	55 ft. lbs.	75 Nm
Transmission support adaptor bracket bolts	55 ft. lbs.	75 Nm
Exhaust manifold/pipe nuts	20 ft. lbs.	27 Nm
Exhaust manifold		
Bolt #1	30 ft. lbs.	41 Nm
Bolts #2-5	23 ft. lbs.	31 Nm
Nuts #6 & 7	11 ft. lbs.	14 Nm
Flywheel/converter housing bolts	28 ft. lbs.	38 Nm
Flywheel/crankshaft bolts	105 ft. lbs.	143 Nm
Front cover-to-block		
1/4-20	60 inch. lbs.	7 Nm
5/16-18	192 inch lbs.	22 Nm
Main bearing bolts	80 ft. lbs.	108 Nm
Oil filter	13 ft. lbs.	18 Nm
Oil filter connector	40 ft. lbs.	54 Nm
Oil gallery plug	30 ft. lbs.	41 Nm
Oil pan bolts		
1/4-20 bolts	129 inch. lbs.	14 Nm
5/16-18 bolts	156 inch. lbs.	18 Nm
Oil pump		
Short	30 ft. lbs.	41 Nm
Long	17 ft. lbs.	23 Nm
Cover	17 ft. lbs.	23 Nm
Cover	70 inch. lbs.	8 Nm
P/S Pump pressure hose	38 ft. lbs.	52 Nm
Rocker arm ass'y-to-head	21 ft. lbs.	28 Nm
Spark plugs	27 ft. lbs.	37 Nm
Starter motor mounting bolts	33 ft. lbs.	45 Nm
Tensioner bracket at cylinder block	14 ft. lbs.	19 Nm
Thermostat housing	13 ft. lbs.	18 Nm
Throttle body bolts	90 inch lbs.	10 Nm
Vibration damper	80 ft. lbs.	108 Nm
Water pump bolts	23 ft. lbs.	31 Nm

** See Procedure

Dodge B400 Manual

WJ Hussar



Dodge B400 Manual:

Whispering the Techniques of Language: An Psychological Journey through **Dodge B400 Manual**

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Table of Contents Dodge B400 Manual

1. Understanding the eBook Dodge B400 Manual
 - The Rise of Digital Reading Dodge B400 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Dodge B400 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Dodge B400 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Dodge B400 Manual
 - Personalized Recommendations

- Dodge B400 Manual User Reviews and Ratings
- Dodge B400 Manual and Bestseller Lists
- 5. Accessing Dodge B400 Manual Free and Paid eBooks
 - Dodge B400 Manual Public Domain eBooks
 - Dodge B400 Manual eBook Subscription Services
 - Dodge B400 Manual Budget-Friendly Options
- 6. Navigating Dodge B400 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Dodge B400 Manual Compatibility with Devices
 - Dodge B400 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Dodge B400 Manual
 - Highlighting and Note-Taking Dodge B400 Manual
 - Interactive Elements Dodge B400 Manual
- 8. Staying Engaged with Dodge B400 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Dodge B400 Manual
- 9. Balancing eBooks and Physical Books Dodge B400 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Dodge B400 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Dodge B400 Manual
 - Setting Reading Goals Dodge B400 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Dodge B400 Manual
 - Fact-Checking eBook Content of Dodge B400 Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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