

INSTRUCTION MANUAL FOR MIG WELDING MACHINE

IMPORTANT!!!

READ THIS MANUAL CAREFULLY BEFORE INSTALLING, USING, OR PERFORMING ANY MAINTENANCE ON THE MACHINE. PAY SPECIAL ATTENTION TO THE CHAPTER ON "SAFETY PRECAUTIONS". CONTACT YOUR DISTRIBUTOR IF YOU DO NOT FULLY UNDERSTAND THESE INSTRUCTIONS.

1 GENERAL DESCRIPTIONS

1.1 SPECIFICATIONS

This manual has been prepared for the purpose of educating personnel assigned to install, operate and service the welding machine.

This equipment is a constant-voltage generator, suitable for MIG/MAG and OPEN-ARC welding.

Upon receiving the machine, make sure there are no broken or damaged parts.

The purchaser should address any complaints for losses or damage to the vector. Please indicate the article and serial number whenever requesting information about the welding machine.

1.2 EXPLANATION OF TECHNICAL SPECIFICATIONS

EN50199 The welding machine is manufactured according to these international standards.
EN50974.1 Serial number, which must be indicated on any type of request regarding the welding machine.
N° three-phase transformer-rectifier.



Flat characteristic.



Downslope



Suitable for continuous electrode welding.



Suitable for TIG welding.



Suitable for MMA welding.

I_2 MAX Unconventional welding current. This value represents the maximum limit available during welding.

U_0 Secondary open-circuit voltage (peak value).
X Duty cycle percentage
The duty cycle expresses the percentage of 10 minutes during which the welding machine may run at a certain current without overheating.

I_2 Welding current.
 U_2 Secondary voltage with welding current I_2 .
 U_1 Rated supply voltage.

3- 50/60Hz 50- or 60-Hz three-phase power supply.
 I_1 Absorbed current at the corresponding welding current I_2 .

IP21 Protection rating for the housing. Grade 1 as the second digit means that this equipment is suitable for use outdoors in the rain.

Suitable for use in high-risk environments.

NOTES: The welding machine has also been designed for use in environments with a pollution rating of 3. (See IEC 664).

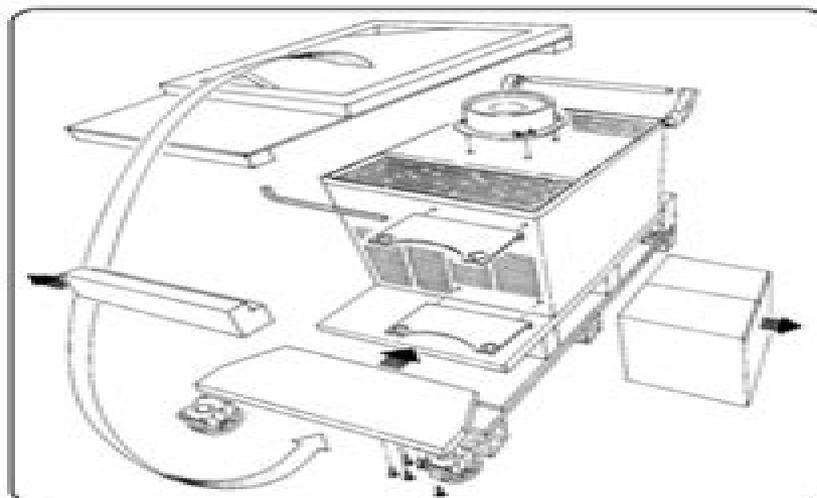
2 INSTALLATION

2.1 PLACEMENT

Dust, dirt, and any other foreign matter entering the welding machine can interfere with ventilation and thus with smooth operation.

Mount the handle, the 2 cylinder supports, the extension support and pivot support.

Mount the 2 fixed wheels on the wheel support located on top of the welder. remove the Styrofoam buffer from under the bottom, at the back of the welding machine. Insert the wheel support on the bottom, fastening it in place with the screws provided.



2.2 START-UP

- Only qualified personnel should install this welding machine.
- Connect a plug suitable for the absorbed current to the power supply cable.
- Connect the yellow-green wire of the machine mains to an efficient grounding socket.
- Never use water pipes as a grounding conductor.

2.2.1 Connecting the mass clip.

- Connect the power cable terminal to socket **AA** on the machine.
- Connect the mass cable clip to the workpiece.
- Make sure the cable is firmly attached to the mass terminal; check periodically to make sure these connections are tight. A loose coupling may cause drops in the welding current.

Mig Welding Manual

**Robert Scharff, Ltd Staff Scharff
Associates**



Mig Welding Manual:

Performance Welding Handbook Richard Finch,2005 The Farm Welding Handbook Richard Finch, **Introduction to M.I.G. Welding** ,1975 **The Best Fitters & Welders Handbook II** Ram Babu Sao,2025-11-05 It gives me great pleasure and sense of deep satisfaction to publish this book of The Best Fitters Welders Handbook II You can learn how to make a proper pipe joints for welding or how to Weld pipe pipe supports and steel structures and teach yourself to be a master of the fitter s or welder s craft with the step by step instructions learning tools and equipment A pipe fitter and welder are the tradesperson who install assemble fabricate maintain and repair mechanical piping systems Pipe fitters usually begin as helpers or apprentices A pipe fitter and welder deal with industrial commercial marine piping and heating cooling systems Typical industrial process pipe is under high pressure which requires metals such as carbon steel stainless steel and many different alloy metals fused together through precise cutting threading grooving bending and welding Pipe fitter and welder plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and join those segments by threading them using lead joints welding brazing cementing or soldering them together They install manual pneumatic hydraulic and electric valves in pipes to control the flow through the pipes or tubes These workers create the system of tubes in boilers and make holes in walls and bulkheads to accommodate the passage of the pipes they install Pipe fitter and welder are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Pipe Fitters or Welders Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select type and size of pipe MIG Welding Handbook ,1974 **Kaiser Aluminum Weldor's Training Manual** Kaiser Aluminum and Chemical Sales, inc,1958 **Handbook of Aluminum** Alcan Aluminum Corporation,1970 **Handbook of Stainless Steels** Donald Peckner,Irving Melvin Bernstein,1977 **Welder's Handbook** Richard Finch,1997 A complete guide to MIG TIG ARC and Oxyacetylene welding Step by step techniques are fully illustrated to help you use and latest welding technology **MIG Welding Aluminum Handbook for Beginners** Raymond Travis,2020-11-21 If you d like to MIG weld aluminum with your wire feed welder this step by step tutorial will show you how If you haven t yet mastered MIG welding mild steel then you probably need to do that before you start aluminum welding with the GMAW MIG process When MIG welding aluminum you use the same gun angle and gas flow rate 20 30 CFH However that s pretty much where the

similarities end Mig Welding Guide K Weman,G Lindén,2006-04-30 MIG metal inert gas welding also known as gas metal arc welding GMAW is a key joining technology in manufacturing MIG welding guide provides a comprehensive practical and accessible guide to this widely used process Part one discusses the range of technologies used in MIG welding including power sources shielding gases and consumables Fluxed cored arc welding pulsed MIG welding and MIG brazing are also explored Part two reviews quality and safety issues such as improving productivity in MIG MAG welding assessing weld quality health and safety and methods for reducing costs The final part of the book takes a practical look at the applications of MIG welding with chapters dedicated to the welding of steel and aluminium the use of robotics in MIG welding and the application of MIG welding in the automotive industry MIG welding guide is essential reading for welding and production engineers designers and all those involved in manufacturing Provides extensive coverage on gas metal arc welding a key process in industrial manufacturing User friendly in its language and layout Looks at the practical applications of MIG welding Welding Design & Fabrication Data Book ,1959 **A Management and Engineer's Guide to MIG Welding Quality, Costs, and Training** Edward F. Craig,1996 MIG and flux cored weld results achieved with the world s most utilized welding equipment are frequently influenced by weld sales advice This 600 plus page book has been called the MIG bible by some readers It s the most comprehensive book ever written on managing the MIG process The book covers all aspects of controlling both the MIG and flux cored process A MANAGER OR ENGINEER DOES NOT REQUIRE THE ABILITY TO WELD HOWEVER THEY SHOULD HAVE THE FUNDAMENTAL PROCESS KNOWLEDGE OF WHAT MAKES A GOOD MIG OR FLUX CORED WELD WHEN A MANAGER OR ENGINEER UNDERSTANDS HOW SALES INFLUENCE AND HYPE EFFECTS THE WELD SHOP THEY ARE WELL ON THEIR WAY TO WELD PROCESS MANAGEMENT In the MIG Management book you will find Extensive data on MIG gas selection without sales input Over 100 pages on the problems with the pulsed process How to establish effective weld process controls for robot cells How to use special techniques to increase robot weld speeds How to optimize manual and robot weld deposition rates How to control sheet metal welds in automotive plants How to best utilize MIG and flux cored for pipe welds All this along with a unique simple method for controlling weld costs These are just a few of the important topics Without question this is the most practical and comprehensive book you will ever find on managing the MIG process Process Pipe and Tube Welding W Lucas,1991-05-31 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine **Handbook of Materials for Product Design** Charles A. Harper,2001 HANDBOOK OF MATERIALS FOR PRODUCT DESIGN This unique reference can help you Generate ideas for new products Specify expertly for robust manufacturable economical customer pleasing products Compare options easily with plentiful data tables charts graphs and illustrations Cut costs and improve performance with new products Create unique materials with expert guidance Find needed data on design testing specifications standards recyclability and

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Includes two special issues per year containing the proceedings of a major conference Welding and Metal Fabrication,1970 **Control of Fissuring in Inconel by Regulating Process Variables** J. D. Carey,G. F. McKittrick,1961

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