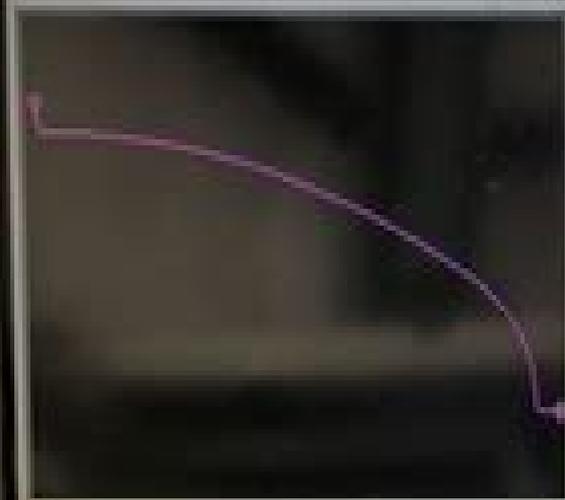


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619	F:	0.0145
NEXT BLOCK		TOSSITE			
WD X	-0.3164				
Z	-0.0707				



CYCLE CUTTING		
AREA	INNER CUT ST 2	
TOOL WDN	2FIN X	
FEED-REV	0.0100FIN 2	0.0000
G-SPD-MEM	3000FEED-M	0.1000
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
X	206.375 20.2	
X	206.375 Z-0.125 P100	
R	81.06 P100	
R	81.375 P100	
R	81.675 144.418 X-0.75 P100	
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