FANUC Series 31*i*-MODEL B

ACTUAL POS. (ABS.)	DIST TO GO	SPINDLE S1	O 0100

ACTUAL POS. (ABS.)

X   0.000

Y   0.000

Z   0.000

DIST TO GO

G00

X   0.000

Y   0.000

Z   0.000

SPINDLE   S1

S   0

0%

FEED   MM/MIN

F   0

0%

O 0100
H 00000000
T 0
D 0   H 0
S   0 H0
F   0
G00   17   40   54
G80   49   90   98
G69   13.1

ANGLED WORK MEASUREMENT   TAB ◄──►

MEASURE	VARIABLE M

MEASURE PLANE

MEASURE CONDITION

1ST PT.MEASURE DIRECT

2ND PT.MEASURE DIRECT

SELECT MEASURE PLANE.

X   Y   Z

Y

SELECT SOFT KEY.

	X-Y	Y-Z				ACTPOS	PRESET	WRK CO	MESURE	TO MNU	

Fanuc Cnc Programming Manual

Wenbin Ji

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