

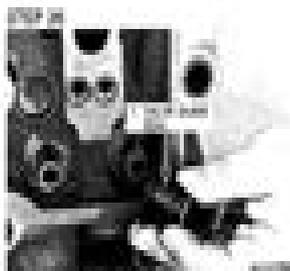
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Use the wire spring tool with a wire spring seat cleaner and remove the valve seat.



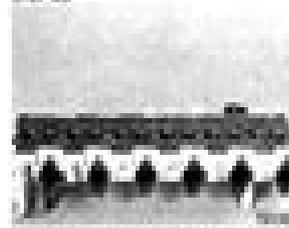
Remove the valve spring retainer and the valve spring.



Remove the valve and valve guide area from the intake head. Cover the valve guide hole.



Remove and clean the valve spring seat from the intake head if required.



Clean the intake head assembly, including valves and other sections. Check for cracks and any sign of damage if the area of the head is cracked.



Check the intake head surface for damage. Use a straight edge and feeler gauge. Check the finished surface of the head. Use a feeler, always straight edge, made for coverage of each side and bottom of cylinder. Use a feeler to test for warpage of each side of head.

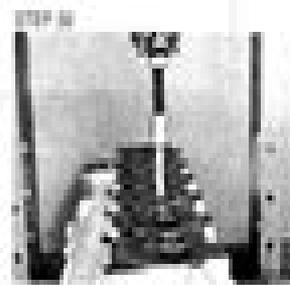
**NOTICE:** If the measurement is more than 0.025 mm, the intake head must be machined to restore flatness to each head. The maximum is less than 0.10 mm after the head is finished.



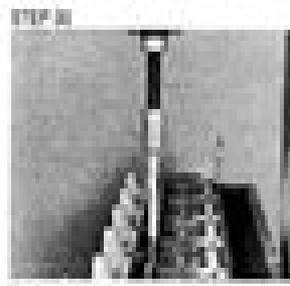
Use the wire guide tool and a hydraulic press to clean the valve guide. Press on the bottom of the wire guide.



Check the wire gauge with a micrometer. If the difference is more than 0.025 mm, the valve guide must be cleaned.



Use the wire guide tool and a hydraulic press to clean the valve guide. Press on the bottom of the wire guide.



Use the wire guide tool and a hydraulic press to clean the valve guide. Press on the top surface of the wire guide.

# Engine Service Manual 1680 Combine

**Guillaume Favre**



## **Engine Service Manual 1680 Combine:**

**Aircraft Recognition Manual** United States. Bureau of Naval Weapons,1962    **Yachting** ,1975    Evaluation Report ,1989    *The Engineer* ,1887    *The Rudder* Thomas Fleming Day,1970    **MotorBoating** ,1969-10    *The Rudder* ,1970  
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