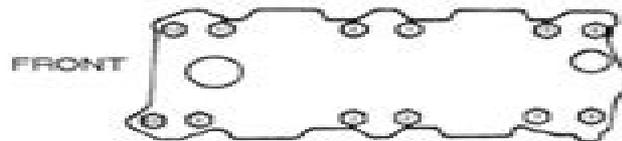


Small Block Chevrolet Torque Specifications

| Component | Torque Spec | Thread Lubricant |
|---------------------------------|-------------|------------------|
| Belt Housing (Flywheel Housing) | 30 Ft-Lbs | Engine Oil |
| Camshaft Sprocket | 20 Ft-Lbs | Thread Locker |
| Clutch Pressure Plate | 35 Ft-Lbs | Thread Locker |
| Connecting Rod Caps (2-16) | 40 Ft-Lbs | Engine Oil |
| Connecting Rod Caps (2-17/22) | 45 Ft-Lbs | Engine Oil |
| Cylinder Heads | 65 Ft-Lbs | Sealant |
| Exhaust Manifold | 30 Ft-Lbs | Anti-seize |
| Flywheel | 60 Ft-Lbs | Thread Locker |
| Flywheel | 60 Ft-Lbs | Thread Locker |
| Flywheel Housing Cover | 60 In-Lbs | Engine Oil |
| Intake Manifold | 30 Ft-Lbs | Anti-seize |
| Main Bearing Caps (Outer) | 70 Ft-Lbs | Engine Oil |
| Main Bearing Caps (Inner) | 45 Ft-Lbs | Engine Oil |
| Oil Filter (By-pass Valve) | 60 In-Lbs | Engine Oil |
| Oil Pan (2-14, 18) | 60 In-Lbs | Engine Oil |
| Oil Pan (2-14, 22) | 60 In-Lbs | Engine Oil |
| Rear Studs (Outer In) | 70 Ft-Lbs | Sealant |
| Spark Plugs | 23 Ft-Lbs | Dry |
| Timing Cover | 75 In-Lbs | Engine Oil |
| Water Cover | 45 In-Lbs | Engine Oil |
| Water Pump | 30 Ft-Lbs | Sealant |

INTAKE TORQUE SEQUENCE



HEAD TORQUE SEQUENCE



Chevrolet Torque Spec Guide

Anthony S. Fauci



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