



Service Information System

Disassembly and Assembly

440 and 440B Backhoe Loaders, L-Series 450 Combines, 3114 and 3116 Engines, 1718F Integrated TaskCenter, GOM Track-Type Tractor and 928F, 910F and 910G Wheel Loaders

Model Number: S252411-10

Publication Date: 01/05/2009

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0000016

Aftercooler - Install

SNCS - 1043-012

Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	-	Loctite Grease Sealant (Lo.T)	-
B	-	Loctite C1-A Copper Anti-Seize	-

**NOTICE**

Keep all parts clean from contaminants.  
Contaminants may cause rapid wear and shortened component life.

Note: Use a wire gasket to install the aftercooler.

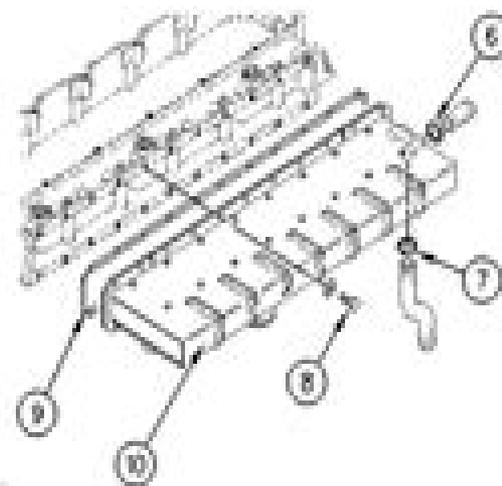


Illustration 1

ps164116

Note: Apply Tooling (A) to the threads of the bottom bolts before installation.

1. Install gasket (9) on the engine. Install aftercooler (10). Install bolts (8).
2. Tighten clamp (6) and tighten clamp (7).



Illustration 2

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# Cat 320bs Service Manual

**L Cohen**



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