

Tools Needed		A
8B7548	Puller Assembly	1
5F7342	Adapter	2
FT915	Plate	1
8H684	Ratchet Box Wrench	1
8B7550	Leg	2
8B7560	Step Plate	1
1A1460	Bolt (1/2" - 13 x 2")	6

Start By:

- a. remove radiator guard and radiator



1. Remove six bolts (1) and remove damper (2) from the hub.



2. Remove air conditioner vee belt (3). Loosen bolt (4), but do not remove.



3. Use tooling (A) to loosen hub, remove tooling (A). Remove bolt (4) and remove hub.

NOTE: The following steps are for installation of the vibration damper and pulley.

4. Position the hub and install bolt (4). Tighten bolt (4) to a torque of 307 ± 25 N·m (230 ± 20 lb. ft.); tap the head of bolt with a hammer and then repeat the torque again. Washer must be installed with the maximum flat area next to the hub.
5. Install air conditioner vee belt (3) and adjust belt tension.
6. Position vibration damper (2) and install bolts (1).

End By:

- a. install radiator and radiator guard

Disassembly and Assembly
3306 VEHICULAR ENGINE FOR D6H & D7H TRACTORS

Media Number -SENR3328-00

Publication Date -01/04/1999

Date Updated -11/19/2001

Cat D7h Service Manual

Hussin A.Rothana



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