



Illustration 2

g00940561

Left side view

- | | | |
|-----------------------------------|---------------------------------------|--------------------------------|
| (10) Fuel filter | (13) Inlet elbow | (16) Oil filter tube |
| (11) Unit injector hydraulic pump | (14) Air inlet heater relay | (17) Air compressor |
| (12) Engine crankcase breather | (15) Wastegate solenoid (if equipped) | (18) Engine Control Module ECM |

The engine is a in-line six cylinder engine. The firing order of the engine is 1-5-3-6-2-4. The engine's rotation is counterclockwise when the engine is viewed from the flywheel end of the engine. The engine utilizes a turbocharger and an air-to-air aftercooler. The engines have a bore of 110 mm (4.3 inch) and a stroke of 127 mm (5.0 inch). The displacement is 7.25 L (442 in³).

The hydraulic electronic unit injector system (HEUI) eliminates many of the mechanical components that are used in a pump-and-line system. The HEUI also provides increased control of the timing and increased control of the fuel air mixture. The timing advance is achieved by precise control of the unit injector timing. Engine rpm is controlled by adjusting the injection duration. A special pulse wheel provides information to the Engine Control Module (ECM) for detection of cylinder position and engine rpm.

Caterpillar C7 Engine Repair Manual

J Dewey



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